#### MIDTERM EXAMINATION

Spring 2009

MGT613- Production / Operations Management (Session - 1)

### **Question No: 1 (Marks: 1) - Please choose one**

A business process is a logical set of tasks or activities that:

Are specific to the operations function

Are specific to the marketing function

# Are interdependent with other processes

Have exactly the same performance measures for any process

### Question No: 2 (Marks: 1) - Please choose one

Which one of the following formulae can be used to compute value?

(Quality + Speed – Flexibility) / Cost

(Quality + Speed+ Flexibility) / Cost

(Quality + Speed - Cost) / Flexibility

(Quality + Speed+ Cost) / Flexibility

### Question No: 3 (Marks: 1) - Please choose one

Which of the following is referred to as plans for achieving goals?

Rules

### **Strategies**

**Policies** 

Mission

## **Question No: 4 (Marks: 1) - Please choose one**

Which of the following statements corresponds to an order-winning characteristic?

A factor which may be significant in other parts of the organization

# A factor which gives an organization a competitive edge

A factor which serves as a minimum standard for purchase

A factor which increases the profitability of the organization

#### Question No: 5 (Marks: 1) - Please choose one

To make operations strategy effective it should be:

Independent of the organization's strategy

# Consistent with the organization's strategy

Developed by a first line manager

Independent of time dimension

## Question No: 6 (Marks: 1) - Please choose one

Which one of the following techniques uses historical data to predict future value of a

variable of interest?

Time series method Causal forecasting method Qualitative forecasting method Intuitive forecasting method

### Question No: 7 (Marks: 1) - Please choose one

Which one of the following forecasting techniques uses explanatory variables to predict future demand?

#### **Associative forecast**

Time series forecast Consumer survey Executive opinion

# Question No: 8 (Marks: 1) - Please choose one

Which one of the following involves completing a series of questionnaires each developed from the previous one, to achieve a consensus forecast?

Consumer surveys
Executive opinion
Time series forecast **Delphi method** 

# Question No: 9 (Marks: 1) - Please choose one

In which one of the following situations, the use of a decision tree is required instead of a payoff table?

When there are more than three states of nature When there are more than three decision payoffs When the decision situation encompasses an extended time period When a series of decisions is required

#### **Question No: 10 (Marks: 1) - Please choose one**

Which one of the following is an outcome of Maximin criterion?

# The best of the worst possible payoff

The best possible payoff
The best average payoff
The least of the worst regrets

Question No: 11 (Marks: 1) - Please choose one

Given the table:

Possible Alternatives future demand Low (Rs.) High (Rs.)

Small facility 10,000 8,000 Medium facility 12,000 20,000 Large facility 18,000 15,000

Which one of the following is the correct payoff under LAPLACE approach?

Rs. 9,000

Rs. 16,000

Rs. 33,000

Rs. 16,500

### Question No: 12 (Marks: 1) - Please choose one

Which one of the following is called as the difference between designed and utilized capacity?

Design capacity

Effective capacity

Buffer capacity

Utilization rate

# Question No: 13 (Marks: 1) - Please choose one

Which one of the following mathematical expressions is used to compute utilization?

Actual output / effective capacity

# **Actual output / design capacity**

Actual output + effective capacity

Actual output - design capacity

#### Question No: 14 (Marks: 1) - Please choose one

Which of the following terms of financial analysis are important for the organization to proceed with a capacity alternative decision?

Cash flow and fixed cost

Present value and fixed cost

## Cash flow and present value

Cash flow and profit

#### **Question No: 15 (Marks: 1) - Please choose one**

Which one of the following is the first step in line balancing?

Specify the sequential relationship among tasks.

# Determine the required cycle time. P--85

Determine the minimum number of workstations.

Determine the desired output

#### Question No: 16 (Marks: 1) - Please choose one

Which one of the following layout types is associated with car assembly?

Fixed position layout

Process layout

# **Product layout**

Hybrid layout

## **Question No: 17 (Marks: 1) - Please choose one**

What would be the required cycle time for a process that operates 9 hours daily with a desired output of 300 units per day?

0.03 minutes

1.8 minutes

2700 minutes

291 minutes

# Question No: 18 (Marks: 1) - Please choose one

What would be the output capacity if an assembly line operates for 7 hours per day with a cycle time of 2.0 minutes?

210 units per day

3.5 units per day

0.004 units per day

14 units per day

# Question No: 19 (Marks: 1) - Please choose one

Which of the following probability distribution is used most extensively in dealing with forecasting errors?

Normal

**Exponential** 

Beta

Pareto

### Question No: 20 (Marks: 1) - Please choose one

Which of the following takes into consideration the design of aesthetics of the product?

Functional design

Production design

#### Service design

Product design

# **Question No: 21 (Marks: 1) - Please choose one**

Which of the following factors are considered in product and service design?

Customer satisfaction, quality, and improvement costs

Employee motivation, quality, and production costs

Customer satisfaction, flexibility, and production costs

Customer satisfaction, quality, and production costs

# Question No: 22 (Marks: 1) - Please choose one

An automatic car wash is an example of which of the following?

Customized service

Batch processing

Intermittent processing

Standardized service

### Question No: 23 (Marks: 1) - Please choose one

Which of the following is an advantage of standardization?

### Frozen designs

Customized parts

Interchangeable parts

Reduced variety

### Question No: 24 (Marks: 1) - Please choose one

Which one of the following is the most significant disadvantage of standardization?

Reduced design costs

Interchangeable parts

# **Reduced variety**

Customized parts

# Question No: 25 (Marks: 1) - Please choose one

Product life cycle is based on which of the following components?

Place

#### **Demand**

Supply

Price

### Question No: 26 (Marks: 1) - Please choose one

Which one of the following is the final stage of product life cycle?

Growth

### **Decline**

**Maturity** 

**Planning** 

### Question No: 27 (Marks: 1) - Please choose one

Which one of the following statements relates to the final stage of product life cycle?

Improve reliability, and reduce production costs

### Improve packaging, and reliability

Improve reliability, and reduce quality

Improve reliability, and reduce promotion costs

Question No: 28 (Marks: 1) - Please choose one

Which of the following refers to translate the voice of the customer into technical design requirements?

Concurrent design

Design for manufacture

Robust design

Quality functional deployment

## Question No: 29 (Marks: 1) - Please choose one

Which one of the following is correct about the range of availability on a measuring index?

0.1 to 1.0

0 to 1.0

0.5 to 1.0

0.01 to 1.0

## Question No: 30 (Marks: 1) - Please choose one

What would be the availability if a carpenter is expected to be able to operate for 250 hours between repairs, and the mean repair time is expected to be 3 hours?

1.01

5.03

3.0

0.98

### Question No: 31 (Marks: 1) - Please choose one

Capacity planning involves answering all of the following questions EXCEPT:

What kind of capacity is needed?

How much is needed?

When is it needed?

Who is going to decide? P--64

#### Question No: 32 (Marks: 1) - Please choose one

The disadvantages of specialization to management include all of the following EXCEPT:

More absenteeism

Minimum responsibility

More turnover

More difficult to teach the job

# Question No: 33 (Marks: 1) - Please choose one

Which one of the following refers to a team having representatives from different functional areas of the organization?

Traditional work group Self-directed team Cross-functional team Self motivated team

# Question No: 34 (Marks: 1) - Please choose one

Which one of the following refers to the length of time needed to complete a job?

Work sampling methods
Work measurement p--93
Job design
Methods analysis

# Question No: 35 (Marks: 1) - Please choose one

Which one of the following location strategies follows a decentralized approach? Process plant strategy

Market area plant strategy

Cost conservation strategy

### Question No: 36 (Marks: 1) - Please choose one

Which one of the following location strategies is favored by automobile manufacturers?

Product plant strategy
Process plant strategy
Market area plant strategy
Cost conservation strategy

# Question No: 37 (Marks: 1) - Please choose one

Which of the following referes to bringing together engineering design and manufacturing personnel early in the design phase.

Reverse engineering
Concurrent engineering
Manufacturability
Serviceability

### Question No: 38 (Marks: 1) - Please choose one

Which of the following is the primary input in capacity planning?

Supply chain capabilities Competitors' strengths Demand forecasts Overall cost estimates

### Question No: 39 (Marks: 1) - Please choose one

Which of the following **best** describes the concept of the value chain?

The step-wise increases in product prices as raw materials are turned into goods/services

Adding financial value to an organization through the acquisition of other firms A sequence of activities that involve movement of materials in a production facility

All steps in the transformation process that add value even if they don't come from manufacturing

### Question No: 40 (Marks: 1) - Please choose one

The Strategies which are more focused on maintaining or improving the quality of an organization's products or services are known as:

Quality at the source Time based strategies Cost leadership strategies Quality-based strategies

Question No: 41 (Marks: 5)

What are some of the reasons that do not favor the use of process layout?

Question No: 42 (Marks: 5)

Do you perceive that operation management and operation research are the same concepts?

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