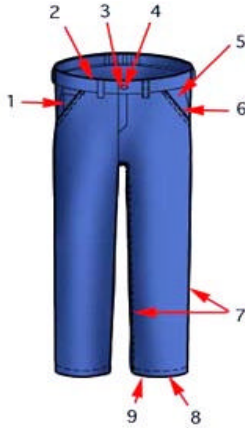


TRIM STYLE DETAIL SHEET / SAMPLE REQUEST FORM

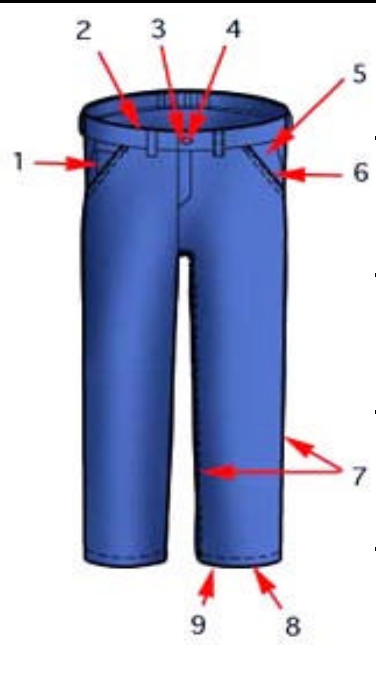
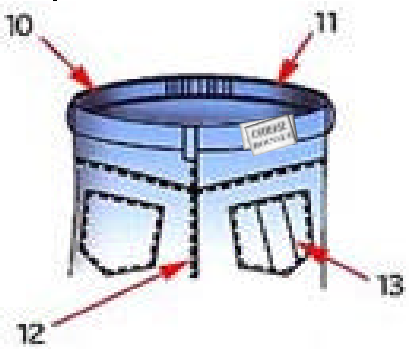
	Description: 5 Pocket Jeans in 11 oz. denim with rinsed finish and stitched detail on right rear pocket	Date Requested: Yesterday	Account/ Sales Person:	Design #1002	Style #:
SEASON:	FALL	DATE NEEDED BY: A.S.A.P.	CBL:		
		CUST STYLE #:			APPROVAL:
SAMPLE COLOR:		SAMPLE SIZE: 8	QUANTITY: 2		
FABRIC:	PLACEMENT/CONSUMPTION	COLOR 1	COLOR 2	COLOR 3	
SHELL	11 oz. denim with rinsed finish	Denim Blue			MAIN LABEL: Bogota Caliente
LINING					COMMENTS:
INTERLINING					
FILLER					
ZIPPER / PULL	antique brass				
STOPPER/ BUCKLE					
SNAP/ EYELET	antique Brass				
BUTTON					
DRAWCORD/TIP					
VELCRO/ELASTIC					
SHOULDER PAD			image 		
SLEEVE HEAD					
SPECIAL INSTRUCTION:	USE RINSED DENIM "LASER" LOOK				

SPEC FOR SAMPLE MAKING IS PROVIDED ON A SEPARATE PAGE





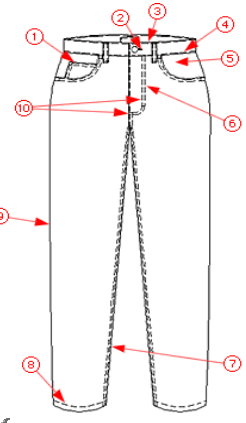
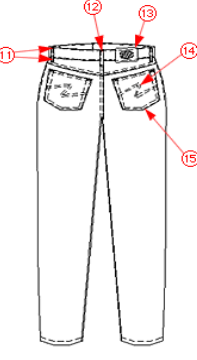





















Code	SEASON/DESCRIPTION: 5 Pocket Jeans in 11 oz. denim with rinsed finish and stitched detail on right rear pocket	MAKER: Columbia Mfg.	Sales Per./Customer: Target	REF#	STYLE NUMBER : 7905								Tolera nces	
Sample Size:						2	4	6	8	10	12	14	16	+/-
A	Waist					-1	-1	0	1	1 1/2	1 1/2	1 1/2	1/2	
B	High Hips at 4"					-1	-1	0	1	1 1/2	1 1/2	1 1/2	1/2	
C								0						
D	Low Hips at 9"					-1	-1	0	1	1 1/2	1 1/2	1 1/2	1/2	
E								0						
F	Crotch CF Waist through crotch to CB Waist					- 3/4	- 3/4	0	3/4	3/4	3/4	3/4	3/8	
G	Max Thigh					- 3/4	- 3/4	0	3/4	1	1	1	1/2	
H	Knee					- 3/8	- 3/8	0	3/8	1/2	1/2	1/2	1/4	
I	Calf					- 3/8	- 3/8	0	3/8	1/2	1/2	1/2	1/8	
J	Ankle Circle					- 1/4	- 1/4	0	1/4	1/4	1/4	1/4	1/8	
K	Side Seam Waist to floor					- 3/8	- 3/8	0	3/8	3/8	3/8	1/2	1/8	
L	Inseam Crotch height					- 1/8	- 1/8	0	1/8	1/8	1/8	1/8	1/16	
M								0						
N								0						
O								0						
P								0						
Q								0						
R								0						
S								0						
T								0						
U								0						
V								0						
W								0						
x								0						
Z								0						
AA								0						
AB	Pocket Width							0					1/8	
AC	Pocket Length							0					1/8	
AD	Pocket from HPS							0						
AE	Back Vent Height							0						
	Date: 7-5-06							0						

Code	SEASON/DESCRIPTION: 5 Pocket Jeans in 11 oz. denim with rinsed finish and stitched detail on right rear pocket	MAKER: Columbia Mfg.	Sales Per./Customer: Target	REF#	STYLE NUMBER : 7905			Customer AQL:				
	Sample Size:	0			4	6	8	10	12	14	16	+/-
A	Waist				23	24	25	26	27 1/2	29	30 1/2	1/2
B	High Hips at 4"				31 3/4	32 3/4	33 3/4	34 3/4	36 1/4	37 3/4	39 1/4	1/2
C												0
D	Low Hips at 9"				34 1/2	35 1/2	36 1/2	37 1/2	39	40 1/2	42	1/2
E												0
F	Crotch CF Waist through crotch to CB Waist				24	24 3/4	25 1/2	26 1/4	27	27 3/4	28 1/2	3/8
G	Max Thigh				19 1/4	20	20 3/4	21 1/2	22 1/2	23 1/2	24 1/2	1/2
H	Knee				12 7/8	13 1/4	13 5/8	14	14 1/2	15	15 1/2	1/4
I	Calf				11 7/8	12 1/4	12 5/8	13	13 1/2	14	14 1/2	1/8
J	Ankle Circle				9 1/4	9 1/2	9 3/4	10	10 1/4	10 1/2	10 3/4	1/8
K	Side Seam Waist to floor				39	39 3/8	39 3/4	40 1/8	40 1/2	40 7/8	41 3/8	1/8
L	Inseam Crotch height				29 1/2	29 5/8	29 3/4	29 7/8	30	30 1/8	30 1/4	1/16
M	0											0
N	0											0
O	0											0
P	0											0
Q	0											0
R	0											0
S	0											0
T	0											0
U	0											0
V	0											0
W	0											0
X	0											0
Z	0											0
AA	0											0
AB	Pocket Width				4 1/2	4 1/2	4 1/2	4 1/2	4 1/2	4 1/2	4 1/2	1/8
AC	Pocket Length				5	5	5	5	5	5	5	1/8
AD												0
AE												0
	Date: 7-5-06											0

<b>Date:</b> 7-5-06	<b>SEASON/DESCRIPTION:</b> 5 Pocket Jeans in 11 oz. denim with rinsed finish and stitched detail on right rear pocket	<b>MAKER:</b> Columbia Mfg.	<b>Sales Per./Custom er:</b> Target	<b>REF#</b>	<b>STYLE NUMBER :</b> 7905
<b>Construction Detail</b>					
<b>Thread:</b>	100% Cotton Core Spun thread 3 core				
<b>Seams:</b>	See Const 1,2 Gauge 1/4" (6mm)				
<b>Stitches:</b>	Const. 12 spi +/-2 unless otherwise specified Topstitch 12 spi +/- 1 unless otherwise specified Bartacks 42 stitches				
<b>Buttons/Holes: Zipper</b>	5 inch Brass tooth zipper with DTM Tape				
<b>Lining:</b>	Pocket Lining 100% cotton 1x1 dyed white				
<b>Interlining:</b> Fusing Temp. Type/Weight	14 oz 100% polyester WOVEN				
<b>Brand Label placement attachment</b>	Waist band centered over right back pocket Aligned over wasitband 3" from CB 1/4" from edge on 2 sides 12 spi with dtm thread				
<b>Care/Size Origin Label</b>	Center Back waist centered on waistband, stitched on all four sides				
<b>PreTicket</b>	Left Sideseam 4" down from waist	<div style="border: 1px solid black; padding: 10px; width: fit-content; margin: auto;"> <p><b>Care/Content Label</b></p> <p><b>Made in Columbia</b>  <b>Shell: 100% Cotton Twill</b>  <b>Trim: 100% Cotton</b>  <b>Care:</b>  <b>Machine Wash Cold</b>  <b>Cool Dryer or Line Dry</b>  <b>Iron as necessary</b>  <b>Size:</b>  <b>8</b></p> </div>			
<b>Hang Tag</b>	Staple Tack to left back pocket				
<b>Care/Content Label</b>	Center Back Waistb and				
<b>Hanger/ Polybag Bag Label</b>					
<b>other</b>					



<b>Date: 7-5-06</b>	<b>SEASON/DESCRIPTION: 5 Pocket Jeans in 11 oz. denim with rinsed finish and stitched detail on right rear pocket</b>	<b>MAKER: Columbia Mfg.</b>	<b>Sales Per./Customer: Target</b>	<b>REF#</b>	<b>STYLE NUMBER : 7905</b>
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<b>Date Created:</b>	image or details				
	1. Hem Ticket Pocket EFB-2 5/8" SA 301cl.		 		
	2. Sew eyelet buttonhole  301cl.				
	3. Topstitch waistband corner 1 1/8" SA 1" ga EFQ-2 301cl.				
	4. Sew Waistband 1 1/8" sa 1" ga BSc-2 401cl.				
	5. Serge Side Pocket Facing 3/8" SA Ssa-1 504cl.				
	6. Topstitch left fly front 3/8" SA 1/8" ga Ssa-2 301cl.				
	7. Sew Inseam 5/8" SA 11/16" SH 1/8" ga LSc-3 401cl.				
	8. Hem Bottom 1/4" SA Efb-1 301cl.				
	9. Sew Sideseam /8" SA 3/16" ga Ssa-2 516cl.				
	10. Bartack Fly Front  301cl.				
	12. Make Belt Loop 1/4" ga Efh-2 406cl.				
	11. Sew Belt Loop (bartack 5) 1/8" SH LSd-1 301cl.	