

# NORSOK Coating System 6

## Pre-qualification not required

Please consult your International® protective coatings representative for further advice on other coatings options.

### Un-insulated stainless steel and aluminium protection <120°C

SURFACE PREP	COATING SYSTEM	DFT µm
Sweep blast	Intergard® 269	40
	Intergard® 475HS	125
	Interthane® 990	60
	<b>Total</b>	<b>225</b>
Sweep blast	Intergard® 269	40
	Intershield® 300	125
	Interfine® 878	60
	<b>Total</b>	<b>225</b>

### Insulated stainless steel protection <120°C

SURFACE PREP	COATING SYSTEM	DFT µm
Sweep blast	Intertherm® 228	100
	Intertherm® 228	100
	<b>Total</b>	<b>200</b>

### Galvanized steel protection <120°C

SURFACE PREP	COATING SYSTEM	DFT µm
Clean with alkaline detergent followed by hosing with fresh water	Intergard® 269	40
	Intergard® 475HS	125
	Interthane® 990	60
	<b>Total</b>	<b>225</b>
Clean with alkaline detergent followed by hosing with fresh water	Intergard® 269	40
	Intershield® 300	125
	Interfine® 878	60
	<b>Total</b>	<b>225</b>

### Stainless steel protection >120°C

SURFACE PREP	COATING SYSTEM	DFT µm
Sweep blast	Intertherm® 228	125
	Intertherm® 228	125
	<b>Total</b>	<b>250</b>

## Protective Coatings

All products supplied and technical advice or recommendations given are subject to our standard Conditions of Sale.