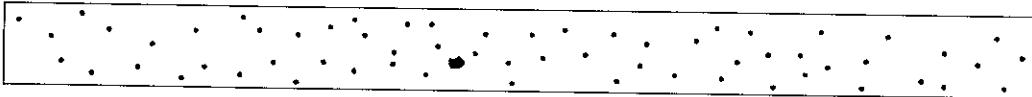


2011a SECTION IX

APPENDIX I  
ROUNDED INDICATION CHARTS  
(See QW-191.2)



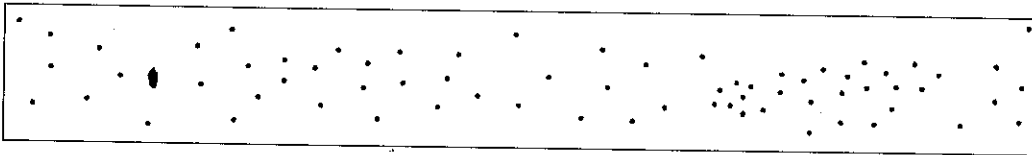
Typical Quantity and Size Permitted  
in 6 in. (150 mm) Length of Weld  
 $\frac{1}{8}$  in. (3 mm) to  $\frac{1}{4}$  in. (6 mm)  
Thickness



Typical Quantity and Size Permitted  
in 6 in. (150 mm) Length of Weld  
Over  $\frac{1}{4}$  in. (6 mm) to  $\frac{1}{2}$  in. (13 mm)  
Thickness



Typical Quantity and Size Permitted  
in 6 in. (150 mm) Length of Weld  
Over  $\frac{1}{2}$  in. (13 mm) to 1 in. (25 mm)  
Thickness



Typical Quantity and Size Permitted  
in 6 in. (150 mm) Length of Weld  
Over 1 in. (25 mm) Thickness