

Interpretation Detail

Standard Designation: BPV Section IX

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Subject Description: Section IX, QW-322

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Question(s) and Reply(ies): Question: If welder qualifications are reviewed during the end of each calendar quarter (i.e., March, June, September, and December), and it is determined that a particular welder employed and qualified only in one welding process used that process during the beginning of that 3 month quarter only, may his qualification be extended to the end of the next quarter or will his qualification expire 3 months from the date he last welded with that process in order to comply with QW-322?
Reply: His qualification will expire 3 months from the date he last welded.